

**Bohler-Uddeholm Corporation**  
**Alloy , Scrap and Energy Surcharges**  
July 1st , 2010

This listing will be revised on a quarterly basis. Other grades not listed may be applied surcharges based on specific inquiries. Alloy Extra surcharge is per lb. Surcharges subject to change without notice.

**HOT WORK STEELS**

	Scrap & Alloy
Orvar 2M	\$0.11
Orvar Supreme	\$0.11
Orvar Superior	\$0.11
Dievar	\$0.18
Qro 90	\$0.20
Hotvar	\$0.20
Alvar 14	\$0.08
W302 Isodisc	\$0.11
W303 Isodisc	\$0.19
W360	\$0.20
W400 VMR	\$0.14
AISI H13	\$0.11

**COLD WORK STEELS**

	Scrap & Alloy
Vanadis 4 Extra	\$0.24
Vanadis 6	\$0.19
Vanadis 10	\$0.22
Vanadis 23	\$0.32
K294	\$0.15
K497	\$0.17
AISI 01	\$0.06
AISI A2	\$0.10
AISI D2	\$0.11
AISI S7 Mold Quality	\$0.11
Compax Supreme	\$0.11
Caldie	\$0.18
K340	\$0.18
Carmo	\$0.19

**PLASTIC MOLD STEELS**

	Scrap & Alloy		Scrap & Alloy
Mirrax ESR	\$ 0.21	M261	\$ 0.28
M303	\$ 0.30	Ramax	\$ 0.13
Stavax ESR	\$ 0.21	Ramax LH	\$ 0.10
Corrax	\$ 0.28	Elmax	\$ 0.19
		Impax(P20)	\$ 0.09
		Holder	\$ 0.07

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